

View Online at <https://aerobasegroup.com/nsn/5325-01-146-7675>

Thread Class:

3b

Thread Direction:

Right-hand

Thread Length:

1.400 inches

Length:

Between 1.485 inches and 1.515 inches

Insert Size:

1.375-12 unf 2a

Internal Thread Relief Depth:

Between 0.090 inches and 0.110 inches

Full Internal Thread Length:

Between 1.375 inches and 1.425 inches

Features Provided:

Individually keyed

Thready Qty Per Inch (tpi):

12

Thread Size:

1.000 inches

Special Features:

Has internal thread lock

Material:

Steel comp 4140

Material Specification:

Mil-s-5626 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Style Designator:

Keylock

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A03100

Mil-std (military Standard):

Mil-s-5626 spec.