

View Online at <https://aerobasegroup.com/nsn/5325-01-173-3919>

**Thread Class:**

3b

**Length:**

Between 0.360 inches and 0.390 inches

**Insert Size:**

0.500-13 unc 2a

**Internal Thread Relief Depth:**

Between 0.060 inches and 0.080 inches

**Full Internal Thread Length:**

Between 0.280 inches and 0.330 inches

**Features Provided:**

Individually keyed

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Grooved keylock

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A03100