

View Online at <https://aerobasegroup.com/nsn/5325-01-234-6518>

**Thread Class:**

3b

**Length:**

Between 0.385 inches and 0.415 inches

**Insert Size:**

0.438-20 unc 2a

**Internal Thread Relief Depth:**

0.150 inches

**Full Internal Thread Length:**

0.250 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, class 3 federal specification single treatment response

**Style Designator:**

Keylock

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A03100