NSN 5325-01-278-2656

Screw Thread Insert - Page 1 of 1



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Special Features:

Length is 0.984 plus 0.000 minus 0.015. Both ends are 0.188 plus 0.000 minus 0.002 dia- before knurling, length is 0.310, chamfer is 0.015 x ntered with 0.198 plus 0.000 minus 0.004 wn. Cut or machined surfaces to have 125.

45deg, 0.110 plus or minus 0.005 diameter through and0.138-32 unc-2bx 0.280 deep. Collar iscen
dia. After knurling, knurl is d.P. Straight. Collar length is 0.380, surface roughness as rolled or draw
Remove burrs and sharp edges. Identify per military standard 130.
Material:
Steel comp 303
Material Specification:
Astm a582 assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35, type 1 federal specification single treatment response
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:

No

Fiig:

A03100