

View Online at <https://aerobasegroup.com/nsn/5325-01-280-3531>

**Cross Sectional Shape:**

Beveled one outside corner

**Inside Diameter:**

2.468 inches

**Casehardening Indicator:**

Not casehardened

**Outside Diameter:**

Between 3.355 inches and 3.361 inches

**Minor Thickness:**

Between 0.080 inches and 0.084 inches

**Major Thickness:**

Between 0.106 inches and 0.112 inches

**End Style:**

90 degree parallel

**Ring Style:**

Internal

**End Application:**

Spec item

**Usage Design:**

Internal

**Material Hardness Rating:**

Between 47.0 rockwell c and 52.0 rockwell c

**Material:**

Steel, federal standard 66, comp 1060 or steel, federal standard 66, comp 1090

**Surface Treatment:**

Cadmium, qq-p-416, type 2, class 3

**Specification Data:**

96906-ms16631 government standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-g