

View Online at <https://aerobasegroup.com/nsn/5325-01-380-6424>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thread Length:**

0.242 inches

**Length:**

Between 0.297 inches and 0.327 inches

**Insert Size:**

0.4375-14

**Internal Thread Relief Depth:**

Between 0.060 inches and 0.080 inches

**Full Internal Thread Length:**

0.242 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Material:**

Steel comp 303

**Material Specification:**

Ams 5640 assn standard single material response or astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Astm a380 assn standard single treatment response

**Style Designator:**

Grooved keylock

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A03100