

View Online at <https://aerobasegroup.com/nsn/5325-01-398-9413>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thread Length:**

1.375 inches

**Length:**

Between 1.360 inches and 1.390 inches

**Insert Size:**

1-3/8-12unf-2a

**Internal Thread Relief Depth:**

Between 0.090 inches and 0.110 inches

**Full Internal Thread Length:**

1.275 inches

**Thready Qty Per Inch (tpi):**

12

**Thread Size:**

1.000 inches

**Material:**

Steel comp 303 pin or steel comp 303se pin

**Surface Treatment:**

Chromate pin

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Keylock

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A03100