

View Online at <https://aerobasegroup.com/nsn/5325-01-502-6495>

Thread Class:

3b

Thread Direction:

Right-hand

Thread Length:

0.688 inches

Length:

Between 0.673 inches and 0.703 inches

End Application:

F-22

Insert Size:

11/16-11 ns-2a

Internal Thread Relief Depth:

Between 0.090 inches and 0.110 inches

Full Internal Thread Length:

Between 0.588 inches and 0.598 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.500 inches

Special Features:

Optional finish-silver plate per ams 2410. Inserts made from ams5734 heat treated to 140 ksi minimum

Material:

Iron alloy 660

Material Specification:

Ams 5734 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type ii or viii federal specification single treatment response

Style Designator:

Keylock

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A03100