

View Online at <https://aerobasegroup.com/nsn/5325-01-517-9670>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thread Length:**

0.312 inches

**Length:**

0.312 inches

**Insert Size:**

0.312-18 unc 2a

**Internal Thread Relief Depth:**

0.070 inches

**Full Internal Thread Length:**

0.240 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Material:**

Iron alloy 660

**Material Specification:**

Ams5734 assn standard single material response or ams5737 assn standard single material response

**Style Designator:**

Keylock

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A03100