

View Online at <https://aerobasegroup.com/nsn/5325-01-571-3652>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.110 inches

**Length:**

1.170 inches

**End Application:**

1680-01-569-9398

**Insert Size:**

0.190

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Product Name:**

Insert, modified keensert

**Special Features:**

Tip is machined to 0.150 inch diameter by 0.060 inch lgt

**Material:**

Steel comp 303 or steel comp 303se

**Material Specification:**

Ams 5640 assn standard single material response or astm a582 assn standard single material response or ams 5738 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Keylock

**Supplementary Features:**

Make from ms51830-102

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A03100