

View Online at <https://aerobasegroup.com/nsn/5325-01-644-5956>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.235 inches and 0.265 inches

**Length:**

Between 0.235 inches and 0.265 inches

**End Application:**

C5m flap brak

**Insert Size:**

.2500-20unc-2a

**Internal Thread Relief Depth:**

Between 0.060 inches and 0.080 inches

**Full Internal Thread Length:**

0.180 inches

**Thready Qty Per Inch (tpi):**

20

**Thread Size:**

0.2500 inches

**Special Features:**

Has .1640-32unjc-3b internal threading.

**Material:**

Steel comp 303

**Material Specification:**

Ams5640, type 1 assn standard 1st material response or astm a582/582m assn standard 1st material response or ams5640, type 2 assn standard 2nd material response or ams5738 assn standard 2nd material response or astm a582/582m assn standard 2nd material response

**Style Designator:**

Keylock

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A03100