

View Online at <https://aerobasegroup.com/nsn/5325-01-652-2672>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thready Qty Per Inch (tpi):**

18

**Thread Size:**

0.3125 inches

**Product Name:**

Insert tool

**Material:**

Steel comp 303 or steel comp 4140

**Material Specification:**

Ms51832ca-103 military specification single material response

**Style Designator:**

Coil

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A03100

**Mil-std (military Standard):**

spec.