

View Online at <https://aerobasegroup.com/nsn/5330-00-163-5815>

**General Description:**

Xcres, ams5613, rockwell c scale 30.0 min, 38.0 maximum hardness, 1.200 in. Min, 1.210 in. Maximum o/a lg, stepped od, 1.820 in. Min, 1.830 in. Max od 1st step, 0.270 in. Min, 0.290 in. Maximum 1st step lg, 1.945 in. Min, 1.947 in. Maximum od 2nd step, 6 holes 0.151 in. Min, 0.161 in. Maximum diameter equally spaced on 2nd step, 0.900 in. Nom distance to hole centers from 1st step end, 0.040 in. Min, 0.060 in. Maximum w groove on 2nd step, 0.330 in. Min, 0.350 in. Maximum distance to groove edge from 1st step end, 1.855 in. Min, 1.875 in. Maximum diameter groove depth, 1.5758 in. Min, 1.5767 in. Maximum id, 0.270 in. Min, 0.290 in. Maximum lg id, 1.610 in. Min, 1.620 in. Maximum diameter counterbore 1st step end, 0.275 in. Min, 0.309 in. Max lg counterbore 1st step end, 1.8205 in. Min, 1.8215 in. Maximum dia counterbore 2nd step end

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No