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**General Description:**

Steel, 15/64 drill, 1/2 deep, 2 holes in both half, ream to 0.247 to 0.248 7/16 deep in upper half, bm30181, ream to 0.250 to 0.251, 7/16 deep in upper half bf30181, pin halves together with 1/4 by 3/4 straight pin before turning and boring, shaft 9.507 to 9.512, bsc 12.125

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No