

View Online at <https://aerobasegroup.com/nsn/5340-00-118-9646>

**Fabrication Method (non-core):**

Machined

**First Leg Length:**

Between 0.652 inches and 0.712 inches

**Second Leg Length:**

Between 0.686 inches and 0.738 inches

**Second Leg Width:**

Between 0.485 inches and 0.515 inches

**First Leg Hole Diameter:**

Between 0.214 inches and 0.224 inches

**Second Leg Hole Diameter:**

Between 0.276 inches and 0.286 inches

**Second Leg Distance From Edge To Hole Center Along Width:**

Between 0.240 inches and 0.260 inches

**Second Leg Distance From Edge To Hole Center Along Length:**

Between 0.200 inches and 0.220 inches

**First Leg Thickness:**

Between 0.056 inches and 0.068 inches

**Second Leg Thickness:**

Between 0.056 inches and 0.068 inches

**Center Section Height:**

Between 0.933 inches and 0.953 inches

**Center Section Width:**

Between 0.485 inches and 0.515 inches

**Center Section Thickness:**

Between 0.056 inches and 0.068 inches

**First Leg Width:**

Between 0.485 inches and 0.515 inches

**First Leg Distance From Edge To Hole Center Along Width:**

Between 0.240 inches and 0.260 inches

**First Leg Distance From Edge To Hole Center Along Length:**

Between 0.240 inches and 0.260 inches

**First Leg End Radius:**

Between 0.344 inches and 0.406 inches

**Second Leg End Radius:**

Between 0.344 inches and 0.406 inches

**First Leg Style:**

End radius

**First Leg Hole Arrangement Style:**

One hole

**Second Leg Style:**

End radius

**Second Leg Hole Arrangement Style:**

One hole

**Second Leg Relationship To First Leg:**

Not identical

**First Leg Angle:**

90.0 degrees

**Second Leg Angle:**

90.0 degrees

**Material:**

Steel comp 410

**Material Specification:**

Ams 5504 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams 2400 assn standard single treatment response

**Style Designator:**

Double angle

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**FiiG:**

A042a0