

View Online at <https://aerobasegroup.com/nsn/5340-00-310-2122>

Countersink Angle In Deg:

40.0

Counterbore Diameter:

Between 0.3310 inches and 0.3380 inches

Overall Height:

1.7800 inches

First Step Diameter:

0.5000 inches

First Step Length:

0.6100 inches

Second Step Diameter:

0.7500 inches

Bore Diameter:

0.2500 inches

Design Type:

Solid

End Diameter:

Between 0.4280 inches and 0.4330 inches

Distance From End To First Step:

1.0800 inches

Counterbore Length:

1.1180 inches

Special Features:

0.2500-28 unfj-3b internal thd on the end, 0.0690 in. Min, 0.0740 in. Maximum diameter of securing pin hole through thds

Material:

Aluminum c04-1076 fscm 36659 alloy 7075, temper t73510

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Aluminum c04-1076 fscm 36659 alloy 7075, temper t73510

Surface Treatment:

Anodize

Surface Treatment Specification:

Lc+77-1063 fscm 36659, type 2, class 2 mfr ref single treatment response

Style Designator:

Seat

Surface Treatment:

Anodize lcp77-1063 fscm 36659, type 2, class 2

Fsc Application Data:

Gust lock, spoiler, aircraft

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

T319-e