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**Countersink Angle In Deg:**

14.3

**Counterbore Diameter:**

Between 0.4580 inches and 0.4680 inches

**Overall Height:**

0.4680 inches

**First Step Diameter:**

Between 0.7850 inches and 0.7900 inches

**First Step Length:**

0.1560 inches

**Second Step Diameter:**

1.1880 inches

**Bore Diameter:**

Between 0.4360 inches and 0.4380 inches

**Design Type:**

Solid

**Countersink Diameter:**

Between 0.5300 inches and 0.5340 inches

**End Diameter:**

0.6250 inches

**Distance From End To First Step:**

0.2500 inches

**Counterbore Length:**

0.5000 inches

**Features Provided:**

Casehardened

**Material:**

Steel, sae 1020

**Material:**

Steel comp 1020

**Material Specification:**

Sae 1020 assn standard single material response

**Style Designator:**

Seat

**Fsc Application Data:**

Engine, gasoline, non-aircraft

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T319-e