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Fabrication Method (non-core):

Formed

First Leg Length:

Between 0.600 inches and 0.660 inches

Second Leg Length:

Between 0.600 inches and 0.660 inches

Second Leg Width:

Between 0.485 inches and 0.515 inches

First Leg Hole Diameter:

Between 0.214 inches and 0.224 inches

Second Leg Hole Diameter:

Between 0.276 inches and 0.286 inches

Second Leg Distance From Edge To Hole Center Along Width:

Between 0.240 inches and 0.260 inches

Second Leg Distance From Edge To Hole Center Along Length:

Between 0.240 inches and 0.260 inches

First Leg Thickness:

Between 0.056 inches and 0.062 inches

Second Leg Thickness:

Between 0.056 inches and 0.062 inches

Center Section Height:

Between 0.650 inches and 0.690 inches

Center Section Width:

Between 0.485 inches and 0.515 inches

Center Section Thickness:

Between 0.485 inches and 0.515 inches

First Leg Width:

Between 0.485 inches and 0.515 inches

First Leg Distance From Edge To Hole Center Along Width:

Between 0.240 inches and 0.260 inches

First Leg Distance From Edge To Hole Center Along Length:

Between 0.240 inches and 0.260 inches

First Leg End Radius:

Between 0.344 inches and 0.406 inches

Second Leg End Radius:

Between 0.344 inches and 0.406 inches

First Leg Style:

End radius

First Leg Hole Arrangement Style:

One hole

Second Leg Style:

End radius

Second Leg Hole Arrangement Style:

One hole

Second Leg Relationship To First Leg:

Not identical

First Leg Angle:

150.0 degrees

Second Leg Angle:

150.0 degrees

Heat Treatment:

Annealed

Material:

Steel comp 410

Material Specification:

Ams 5504 assn standard single material response

Style Designator:

Double angle

Fsc Application Data:

Engine, acft

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiiig:

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