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Countersink Angle In Deg:

60.0

Chamfer Angle In Deg:

30.0

Counterbore Diameter:

Between 0.4400 inches and 0.4500 inches

Overall Height:

Between 0.4000 inches and 0.4200 inches

First Step Diameter:

Between 0.7370 inches and 0.7410 inches

Bore Diameter:

Between 0.3000 inches and 0.3200 inches

Design Type:

Solid

Countersink Diameter:

Between 0.4400 inches and 0.4500 inches

End Diameter:

Between 0.4300 inches and 0.4500 inches

Distance From End To First Step:

Between 0.1050 inches and 0.1150 inches

Counterbore Length:

Between 0.1950 inches and 0.2050 inches

Second Counterbore Length:

Between 0.0900 inches and 0.1100 inches

Second Counterbore Diameter:

Between 0.5500 inches and 0.5700 inches

Spherical Seat Top Radius:

0.0150 inches

Special Features:

Chamfer corners 0.010 inch to 0.020 in.

Material:

Powdered metal

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Powdered metal

Style Designator:

Seat

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T319-e