

View Online at <https://aerobasegroup.com/nsn/5340-00-706-2322>

End Application:

Vehicle, recovery; 19207 m88 mdl

General Description:

Steel, alloy grade 8655 or 6150; specification astm a304 or astm a322; shot peen per mil-s-13165 intensi type 0.012 a min; clean per method iii specification tt-c-490; enamel 2 coats per specification tt-e-496; apply per mil-sdt-130; over all lg 28.6875; over all diameter 0.500; first end tooled to 2.000, splined to 1.500; second end tooled to 1.750, splined to 1.250; middle portion turned to 0.375 , plus 0.005, minus 0.000 dia; both ends beveled 45 degrees by 0.0312 spline data, external involute serrations; no. Of teeth 31; diametral pitch 64; pressure angle 45 deg; base circle diameter 0.3425; max out of roundness0.0008; max cumulative pitch error (any two teeth) 0.0015; max involute profile error 0.0005; max leaderror 0.0003

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900