

View Online at <https://aerobasegroup.com/nsn/5340-01-054-6386>

Countersink Angle In Deg:

45.0

Counterbore Diameter:

Between 0.0870 inches and 0.0900 inches

Overall Height:

Between 0.1910 inches and 0.1920 inches

First Step Diameter:

0.2630 mils and 0.2640 centimeters

First Step Length:

0.0245 mils and 0.0265 centimeters

Second Step Diameter:

0.4190 mils and 0.4200 centimeters

Bore Diameter:

Between 0.0420 inches and 0.0440 inches

Design Type:

Solid

Countersink Diameter:

Between 0.1315 inches and 0.1325 inches

End Diameter:

0.1315 mils and 0.1325 centimeters

Distance From End To First Step:

Between 0.1340 inches and 0.1350 inches

Counterbore Length:

Between 0.1610 inches and 0.1670 inches

Material:

Steel, ams 5643

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Seat

Surface Treatment:

Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T319-e