

View Online at <https://aerobasegroup.com/nsn/5340-01-054-6386>

**Countersink Angle In Deg:**

45.0

**Counterbore Diameter:**

Between 0.0870 inches and 0.0900 inches

**Overall Height:**

Between 0.1910 inches and 0.1920 inches

**First Step Diameter:**

0.2630 mils and 0.2640 centimeters

**First Step Length:**

0.0245 mils and 0.0265 centimeters

**Second Step Diameter:**

0.4190 mils and 0.4200 centimeters

**Bore Diameter:**

Between 0.0420 inches and 0.0440 inches

**Design Type:**

Solid

**Countersink Diameter:**

Between 0.1315 inches and 0.1325 inches

**End Diameter:**

0.1315 mils and 0.1325 centimeters

**Distance From End To First Step:**

Between 0.1340 inches and 0.1350 inches

**Counterbore Length:**

Between 0.1610 inches and 0.1670 inches

**Material:**

Steel, ams 5643

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Seat

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T319-e