

View Online at <https://aerobasegroup.com/nsn/5340-01-067-8900>

**Countersink Angle In Deg:**

118.0

**Chamfer Angle In Deg:**

10.0

**Counterbore Diameter:**

Between 0.0830 inches and 0.0870 inches

**Overall Height:**

Between 0.07700 inches and 0.0830 inches

**First Step Diameter:**

Between 0.2460 inches and 0.2500 inches

**First Step Length:**

Between 0.0400 inches and 0.0500 inches

**Bore Diameter:**

Between 0.1000 inches and 0.1050 inches

**Material Hardness Rating:**

60.0 rockwell c

**Design Type:**

Solid

**Countersink Diameter:**

Between 0.1180 inches and 0.1210 inches

**End Diameter:**

Between 0.1510 inches and 0.1540 inches

**Distance From End To First Step:**

Between 0.0400 inches and 0.0500 inches

**Counterbore Length:**

Between 0.0220 inches and 0.0280 inches

**Special Features:**

Chamfer first step only 10 degrees

**Material:**

Steel, 86l20-84760

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Steel, 86l20-84760

**Style Designator:**

Seat

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T319-e