

View Online at <https://aerobasegroup.com/nsn/5340-01-087-9116>

Material Hardness Rating:

Between 35.0 rockwell c and 40.0 rockwell c

Design Type:

Solid

Special Features:

Casehardened; o/a h 0.625 in. Min and 0.635 in. Max; first step diameter 1.687 in. Min & 1.697 in. Max; first step lg 0.099 in. Min & 0.119 in. Max; second step diameter 2.090 in. Min & 2.110 in. Max; bore diameter 0.976 in. Min & 0.979 in. Max; end diameter 1.115 in. Min & 1.135 in. Max; bore taper 7.5 deg; distance fm end to first step 0.356 in. Min & 0.386 in. Max

Material:

Steel comp 4340

Material Specification:

Ams 6415 assn standard single material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T319-e