## NSN 5340-01-120-8562

Headless Grooved Rod - Page 1 of 1



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Chamfer Length:
0.250 inches
Groove Length:
Between 16.875 inches and 17.125 inches
Groove Depth:
0.031 inches
Overall Length:
Between 25.310 inches and 25.440 inches
Groove Location:
Both ends
Drilled Hole Location:
Both ends
Chamfer Angle:
45.0 degrees
Special Features:
24.12 in. From groove first end to groove second end; two helical u grooves 3.5 min. 3.62 max. In. From end, 4.496 min. 4.498 max. In. Dia
helical grooves 1.0 in. Pitch, 2.0 in. Lead; all grooves 0.078 in. Wide; second groove 2.44 min. 2.56 max. In. From each end groove; hole
each end 0.327 min. 0.345 max. In. Dia, 3.38 in. Deep, 1.0 in. Center bore by 0.75 in. Deep; heat treat to rockwell c45 or 50 for a min.
Depth of 0.25 in.
Material:
Steel comp 4340
Shelf Life:
N/a
Unit Of Measure:
<del></del>
Demilitarization:
No
Fiig:
A03100