

View Online at <https://aerobasegroup.com/nsn/5340-01-158-1888>

Countersink Angle In Deg:

45.0

Chamfer Angle In Deg:

15.0

Counterbore Diameter:

0.4700 inches

Overall Height:

Between 0.3740 inches and 0.3760 inches

First Step Diameter:

Between 0.7100 inches and 0.7200 inches

Bore Diameter:

Between 0.2500 inches and 0.2600 inches

Material Hardness Rating:

Between 49.0 rockwell c and 53.0 rockwell c

Design Type:

Solid

Countersink Diameter:

0.3120 inches

End Diameter:

0.4190 inches

Distance From End To First Step:

0.2850 inches

Counterbore Length:

Between 0.0490 inches and 0.0510 inches

Special Features:

Not casehardened; matl-steel qq-s-763, cl 420

Material:

Steel

Material:

Steel

Surface Treatment:

Passivate

Surface Treatment Specification:

Ps13001, mcdonnell douglas corporation mfr ref single treatment response

Style Designator:

Seat

Surface Treatment:

Passivated, ps13001, mcdonnell douglas corp

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T319-e