

View Online at <https://aerobasegroup.com/nsn/5340-01-158-1889>

**Countersink Angle In Deg:**

45.0

**Chamfer Angle In Deg:**

15.0

**Counterbore Diameter:**

0.4700 inches

**Overall Height:**

Between 0.3740 inches and 0.3750 inches

**First Step Diameter:**

Between 0.7100 inches and 0.7200 inches

**Bore Diameter:**

Between 0.2500 inches and 0.2600 inches

**Material Hardness Rating:**

Between 49.0 rockwell c and 53.0 rockwell c

**Design Type:**

Solid

**Countersink Diameter:**

0.3120 inches

**End Diameter:**

0.4190 inches

**Distance From End To First Step:**

0.2850 inches

**Counterbore Length:**

Between 0.0440 inches and 0.0460 inches

**Special Features:**

Not casehardened; matl-steel qq-s-763, cl 420

**Material:**

Steel

**Material:**

Steel

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ps13001, mcdonnell douglas corporation mfr ref single treatment response

**Style Designator:**

Seat

**Surface Treatment:**

Passivated, ps13001, mcdonnell douglas corp

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T319-e