

View Online at <https://aerobasegroup.com/nsn/5340-01-352-6424>

**Countersink Angle In Deg:**

45.0

**Counterbore Diameter:**

Between 1.5050 inches and 1.5090 inches

**Overall Height:**

Between 0.2850 inches and 0.3050 inches

**First Step Diameter:**

1.8800 inches

**Bore Diameter:**

Between 1.3810 inches and 1.3860 inches

**Material Hardness Rating:**

Between 35.0 rockwell c and 40.0 rockwell c

**Design Type:**

Solid

**Countersink Diameter:**

Between 1.5340 inches and 1.5540 inches

**End Diameter:**

Between 1.6140 inches and 1.6240 inches

**Distance From End To First Step:**

0.1150 inches

**Counterbore Length:**

Between 0.1750 inches and 1.1850 inches

**Material:**

Steel, ams 5659

**Material:**

Steel comp xm-12

**Material Specification:**

Ams 5659 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Seat

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T319-e