

View Online at <https://aerobasegroup.com/nsn/5340-01-442-5832>

**Mounting Hole Type:**

Plain

**End Application:**

F101-ge-102

**First Leg Hole Diameter:**

Between 0.295 inches and 0.309 inches

**Second Leg Hole Diameter:**

Between 0.274 inches and 0.288 inches

**Second Leg Distance Between Hole Centers Along Width:**

1.236 inches

**First Leg Thickness:**

Between 0.028 inches and 0.036 inches

**Second Leg Thickness:**

Between 0.028 inches and 0.036 inches

**First Leg Style:**

End radius

**First Leg Hole Arrangement Style:**

One hole

**Second Leg Style:**

Cut out

**Second Leg Hole Arrangement Style:**

Two holes

**Second Leg Relationship To First Leg:**

Not identical

**First Leg Angle:**

Between 89.0 degrees and 91.0 degrees

**Product Name:**

Bracket, aft-inner duct

**Special Features:**

Y1st leg contains a nut plate and is bent down 6.0 degrees min to 8.0 degrees max; new inner aft duct bkt p/n 1864m70g01 (19ea) replaces p/n 5053m17g01 but not interchangeable. This bkt is 0.050 in. Shorter to accommodate the thicker combustion case mid flange. lpb must be coded to state 19 aft inner brackets (p/n 1864m70g01, ppn 84214) are required for 9550m17g15 cdn assembly otherwise an interference problem will occur in the field per ge aircraft engines change in design (cid) number 808627

**Material:**

Steel comp 630

**Material Specification:**

Ams 5604 national specification single material response

**Style Designator:**

Offset angle

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

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