## NSN 5342-01-307-5328

Mil-std (military Standard):

Mil-a-8625 spec.

Weapon System Access Door - Page 1 of 1



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Cross Sectional Shape:
Flat
Width:
6.670 inches
Edge Shape:
Rectangle, multi holes
Length:
10.900 inches
Corner Radius:
Between 0.380 inches and 0.430 inches
Hole Quantity Along Length:
6
Hole Quantity Along Width:
3
Distance From First Hole Centerline To End Along Width:
Between 0.420 inches and 0.444 inches
Body Thickness:
0.100 inches
End Application:
An/alq-131
Features Provided:
Special marking
Special Features:
Mtg holes diameter 0.279 to 0.285 in. & are csk 100 degrees porm 0.500 in. To diameter 0.380 to 0.396 in. Near side & cbored 0.500 to
0.510 in. Dia, 0.250 in. Minus 0.005 in. Dp far side; markings-"access panel torque fasteners to 25-30 in. Lbs." and triangular sign-"warning
Material:
Aluminum alloy 6061
Material Specification:
Qq-a-250/11 federal specification single material response
Surface Treatment:
Anodize and primer and paint
Surface Treatment Specification:
Mil-a-8625, type i, cl 1 military specification 1st treatment response and mil-p-23377, type i military specification 2nd treatment response or
mil-p-23377, type i, per mil-c-22751 military specification 2nd treatment response and pds23962 mfr ref 3rd treatment response
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Yes - demil/mli
Filig:
A531n0