NSN 5342-01-310-4895

Mil-a-8625 spec.

Weapon System Access Door - Page 1 of 1



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Cross Sectional Shape:
Flat
Edge Shape:
Irregular pentagon, five holes
Length:
5.560 inches
Corner Radius:
0.310 inches
Distance Between Hole Centerline And First Hole Along Length:
2.275 inches
Distance Between Hole Centerline And First Hole Along Width:
2.537 inches
Bolt Circle Hole Quantity:
5
Body Thickness:
0.120 inches
Securing Device Type:
Threaded fastener
End Application:
An/alq-131
Features Provided:
Special marking
Special Features:
All mtg holes have diameter 0.279 to 0.284 in. & csk 100 degrees porm 5 degrees nearside, to diameter of 0.450 to 0.466 in. And cbored to
diameter 0.500 to 0.510 in., 0.025 in. Porm 0.005 in. Dp farside; special markings read (1)"access panel torque fasteners to 25-30in-lbs,
access to j1 test connector and umbilical signal connector" and (2)"warning"
Material:
Aluminum
Surface Treatment:
Anodize and paint and plastic
Surface Treatment Specification:
Mil-a-8625, type i, cl 1 military specification 1st treatment response and mil-p-23377 type i military specification 2nd treatment response
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:
Yes - demil/mli
Fiig:
A531n0
Mil-std (military Standard):