

View Online at <https://aerobasegroup.com/nsn/5365-00-003-1165>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

30.0

Chamfer Length:

Between 0.020 inches and 0.030 inches

Overall Length:

Between 0.330 inches and 0.350 inches

Thread Size:

2.312-16

Bore Diameter:

Between 1.9790 inches and 1.9795 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Material Hardness Rating:

Between 55.5 rockwell c and 62.5 rockwell c

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Aluminum alloy, ams 4640

Material:

Copper alloy 630

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d