

View Online at <https://aerobasegroup.com/nsn/5365-00-003-1912>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Casehardened

**Width:**

Between 0.185 inches and 0.195 inches

**Overall Length:**

0.645 inches

**Thread Size:**

1.500-18

**Bore Diameter:**

Between 1.245 inches and 1.250 inches

**Depth:**

0.090 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unjf

**Drive Type:**

Slotted face

**Material Hardness Rating:**

Between 40.0 rockwell c and 45.0 rockwell c

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, ams 5643

**Material:**

Steel comp 630

**Surface Treatment:**

Esilver plated ams 2410

**Surface Treatment:**

Silver plated ams 2410

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d