

View Online at <https://aerobasegroup.com/nsn/5365-00-003-9658>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.060 inches

**Width:**

Between 0.370 inches and 0.380 inches

**Overall Length:**

0.780 inches

**Thread Size:**

2.750-12

**Bore Diameter:**

Between 2.200 inches and 2.205 inches

**Depth:**

0.100 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unf

**Drive Type:**

Slotted face

**Material Hardness Rating:**

Between 46.0 rockwell c and 48.0 rockwell c

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, ams 6411

**Surface Treatment:**

Cadmium plated, type 2, class 3, ps13145, fscm 76301

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Cadmium plated, type 2, class 3, ps13145, fscm 76301

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d