

View Online at <https://aerobasegroup.com/nsn/5365-00-008-5691>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.030 inches

Overall Length:

1.250 inches

Diameter:

Between 2.900 inches and 2.910 inches

Thread Size:

3.250-12

Bore Diameter:

Between 2.900 inches and 2.910 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unj

Drive Type:

Lug face

Material Hardness Rating:

Between 38.0 rockwell c and 45.0 rockwell c

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

4 lugs

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

Between 1.575 inches and 1.595 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Height:

Between 3.230 inches and 3.270 inches

Material:

Steel, ams 5659

Material:

Steel comp xm-12

Surface Treatment:

Passivated, mil-s-5002

Surface Treatment:

Passivated, mil-s-5002

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d