

View Online at <https://aerobasegroup.com/nsn/5365-00-009-0693>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.030 inches and 0.050 inches

**Overall Length:**

Between 0.160 inches and 0.200 inches

**Thread Size:**

1.625-32

**Bore Diameter:**

Between 1.460 inches and 1.480 inches

**Depth:**

Between 0.030 inches and 0.050 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Material:**

Steel, qq-s-764, type 303, cond a-canceled

**Material:**

Steel comp 303

**Surface Treatment:**

Passivate and oxide

**Surface Treatment:**

Passivated, mil-std-171, finish 5.4.1 and black oxide, mil-c-13924

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d