Externally Threaded Ring - Page 1 of 2



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Thread Class:	
2a	
Thread Direction:	
Right-hand	
Casehardening Indicator:	
Not casehardened	
Chamfer Angle In Deg:	
45.0	
Chamfer Length:	
0.015 inches	
Overall Length:	
0.078 inches	
Diameter:	
0.067 inches	
Thread Size:	
15/16 /0.937 in./-48	
Bore Diameter:	
0.687 inches	
Depth:	
0.078 inches	
Bore Shape:	
Straight	
Screw Thread Series Designator:	
Ns-nonstd	
Drive Type:	
Drilled face	
Accommodation Type And Quantity:	
4 holes	
Angle Between Accommodations In Deg:	
90.0	
Radius From Geometric Axis To Accommodation:	
0.391 inches	
Beveled Thread:	
Not included	
Bore Annular Internal Serration:	
Not included	
Setscrew Locking Notch:	
Not included	
Bore Edge Process:	
Chamfered	
Process End Location:	
Both ends	

NSN 5365-00-014-5754

Externally Threaded Ring - Page 2 of 2

Material:Steel, qq-s-763, class 303, cond aMaterial:Steel comp 303Surface Treatment:PassivateSurface Treatment:PassivatedFsc Application Data:Receiver, altimeter set, electronicShelf Life:N/aUnit Of Measure:

Demilitarization:

No

Fiig:

T252-d

