

View Online at <https://aerobasegroup.com/nsn/5365-00-017-6178>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.052 inches

Width:

0.060 inches

Overall Length:

Between 0.273 inches and 0.279 inches

Thread Size:

0.688-24

Bore Diameter:

Between 0.417 inches and 0.432 inches

Depth:

Between 0.050 inches and 0.060 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Material Hardness Rating:

78.0 rockwell b

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Aluminum alloy, ams 4121

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Aluminum alloy, ams 4121

Surface Treatment:

Chromate, mil-a-8625, type 1

Surface Treatment:

Chromate, mil-a-8625, type 1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d