

View Online at <https://aerobasegroup.com/nsn/5365-00-021-4406>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.062 inches

**Width:**

0.094 inches

**Overall Length:**

Between 0.240 inches and 0.244 inches

**Thread Size:**

1.125-18

**Bore Diameter:**

Between 0.755 inches and 0.757 inches

**Depth:**

0.094 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unf

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, qq-s-763, class 303

**Material:**

Steel comp 303

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d