

View Online at <https://aerobasegroup.com/nsn/5365-00-023-4147>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.125 inches

**Diameter:**

0.062 inches

**Thread Size:**

1.138-48

**Bore Diameter:**

0.781 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.484 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Material:**

Steel, mil-s-7720, comp 303, cond b

**Material:**

Steel comp 303

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d