

View Online at <https://aerobasegroup.com/nsn/5365-00-034-6614>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

Between 0.020 inches and 0.040 inches

Width:

Between 0.073 inches and 0.083 inches

Overall Length:

Between 0.370 inches and 0.380 inches

Thread Size:

5/8 in.-18

Bore Diameter:

Between 0.338 inches and 0.348 inches

Depth:

Between 0.080 inches and 0.100 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, mil-s-7720, comp 303s or steel, mil-s-7720, comp 303se

Material:

Steel comp 303 or steel comp 303se

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d