

View Online at <https://aerobasegroup.com/nsn/5365-00-052-4060>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.057 inches and 0.067 inches

**Overall Length:**

Between 0.170 inches and 0.180 inches

**Thread Size:**

1.812-32

**Bore Diameter:**

1.625 inches

**Depth:**

Between 0.050 inches and 0.060 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, mil-t-8606, type 1, comp 321 or steel, qq-s-763, class 347

**Material:**

Steel comp 321 or steel comp 347

**Surface Treatment:**

Oxide

**Surface Treatment:**

Black oxide, mil-c-13924

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d