

View Online at <https://aerobasegroup.com/nsn/5365-00-052-4060>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.057 inches and 0.067 inches

Overall Length:

Between 0.170 inches and 0.180 inches

Thread Size:

1.812-32

Bore Diameter:

1.625 inches

Depth:

Between 0.050 inches and 0.060 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, mil-t-8606, type 1, comp 321 or steel, qq-s-763, class 347

Material:

Steel comp 321 or steel comp 347

Surface Treatment:

Oxide

Surface Treatment:

Black oxide, mil-c-13924

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d