

View Online at <https://aerobasegroup.com/nsn/5365-00-053-8227>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.048 inches

Width:

0.250 inches

Overall Length:

0.310 inches

Thread Size:

1-5/8 in.-18

Bore Diameter:

1.310 inches

Depth:

0.090 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, mil-s-5626, cond d1

Material:

Steel comp 4140

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d