

View Online at <https://aerobasegroup.com/nsn/5365-00-057-7146>

Thread Pitch Diameters:

+0.3546 to 0.3930 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.010 inches

Overall Length:

0.078 inches

Diameter:

0.031 inches

Thread Size:

0.393-32

Bore Diameter:

Between 0.188 inches and 0.193 inches

Depth:

0.078 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

0.140 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Aluminum alloy, qq-a-225/6, t4

Material:

Aluminum alloy 2024

Surface Treatment:

Anodize or anodize

Surface Treatment:

Anodized, mil-a-8625, type 1, class 2 or anodized, mil-a-8625, type 2, class 2

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d