

View Online at <https://aerobasegroup.com/nsn/5365-00-061-2253>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.055 inches and 0.060 inches

Diameter:

Between 0.030 inches and 0.033 inches

Thread Size:

0.312-80

Bore Diameter:

Between 0.175 inches and 0.185 inches

Depth:

0.060 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

0.120 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, qq-s-764, type 303se, cond b-canceled

Material:

Steel comp 303se

Surface Treatment:

Any acceptable

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d