

View Online at <https://aerobasegroup.com/nsn/5365-00-061-2253>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.055 inches and 0.060 inches

**Diameter:**

Between 0.030 inches and 0.033 inches

**Thread Size:**

0.312-80

**Bore Diameter:**

Between 0.175 inches and 0.185 inches

**Depth:**

0.060 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.120 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, qq-s-764, type 303se, cond b-canceled

**Material:**

Steel comp 303se

**Surface Treatment:**

Any acceptable

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d