

View Online at <https://aerobasegroup.com/nsn/5365-00-064-5453>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.062 inches

Width:

0.094 inches

Overall Length:

Between 0.240 inches and 0.244 inches

Thread Size:

1.125-18

Bore Diameter:

Between 0.628 inches and 0.631 inches

Depth:

0.094 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, sae 30303f

Material:

Steel comp 303f

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d