

View Online at <https://aerobasegroup.com/nsn/5365-00-069-9367>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.060 inches and 0.070 inches

Overall Length:

Between 0.141 inches and 0.172 inches

End Radius:

Between 0.020 inches and 0.030 inches

Thread Size:

1.218 in.-32

Bore Diameter:

Between 0.060 inches and 0.065 inches

Depth:

Between 0.060 inches and 0.070 inches

Unit Package Type:

Envelope, heat sealed

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Thread Location:

Drive end

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Rounded

Process End Location:

End opposite drive end

Material:

Aluminum alloy, ww-t-700/3, alloy 2024, temper t3 or t42

Material:

Aluminum alloy, ww-t-700/3, alloy 2024, temper t3 or t42

Surface Treatment:

Anodize

Surface Treatment Specification:

Mil-a-8625, type 1, class 2, black military specification single treatment response

Surface Treatment:

Anodized, mil-a-8625, type 1, class 2, black

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d

Mil-std (military Standard):

Mil-a-8625 spec.