

View Online at <https://aerobasegroup.com/nsn/5365-00-069-9367>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.060 inches and 0.070 inches

**Overall Length:**

Between 0.141 inches and 0.172 inches

**End Radius:**

Between 0.020 inches and 0.030 inches

**Thread Size:**

1.218 in.-32

**Bore Diameter:**

Between 0.060 inches and 0.065 inches

**Depth:**

Between 0.060 inches and 0.070 inches

**Unit Package Type:**

Envelope, heat sealed

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Thread Location:**

Drive end

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Rounded

**Process End Location:**

End opposite drive end

**Material:**

Aluminum alloy, ww-t-700/3, alloy 2024, temper t3 or t42

**Material:**

Aluminum alloy, ww-t-700/3, alloy 2024, temper t3 or t42

**Surface Treatment:**

Anodize

**Surface Treatment Specification:**

Mil-a-8625, type 1, class 2, black military specification single treatment response

**Surface Treatment:**

Anodized, mil-a-8625, type 1, class 2, black

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d

**Mil-std (military Standard):**

Mil-a-8625 spec.