

View Online at <https://aerobasegroup.com/nsn/5365-00-102-2687>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.500 inches

**Diameter:**

Between 0.155 inches and 0.161 inches

**End Radius:**

0.140 inches

**Thread Size:**

2.250-12

**Bore Diameter:**

Between 1.630 inches and 1.632 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.953 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Rounded

**Process End Location:**

Both ends

**Special Features:**

Provide one locking element, nas 1283, type n, in periphery thd

**Material:**

Steel, corrosion resisting

**Material:**

Stainless steel

**Surface Treatment:**

Passivate, hp4-169 82577

**Surface Treatment:**

Passivate, hp4-169 82577

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d