

View Online at <https://aerobasegroup.com/nsn/5365-00-120-9514>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

30.0

**Chamfer Length:**

Between 0.155 inches and 0.165 inches

**Width:**

Between 0.120 inches and 0.130 inches

**Overall Length:**

Between 0.435 inches and 0.445 inches

**Diameter:**

2.000 inches

**Thread Size:**

1.813-20

**Bore Diameter:**

Between 1.558 inches and 1.568 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Knurled periphery

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel, mil-t-6736

**Material:**

Steel, mil-t-6736

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d